




# P.S. SOFT-ULTRASOFT MATERIAL

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	85 microns	Adhesive polyester	REACH n° 1907/2006/EU   

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends, elastan (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	70 gf	20 cm/sec	15 seconds	155°C (311°F)	Medium (2,5/3,5 bar)	hot

- Cut the material mirrored
- Peel off excess material
- Place the decoration on the garment
- Apply following the recommended parameters
- Remove the carrier while hot

### PRODUCT HIGHLIGHTS

- Extremely thin
- Very soft touch
- High elasticity

**NOTE:** We highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (synthetic cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on [www.siser.com](http://www.siser.com)  
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