

# **EASY PATTERNS®**

#### **SPECIFICATIONS**

Composition	± ↑ Average Thickness	Carrier	Certifications			
			REACH n° 1907/2006/EU			
PU	90 microns	non adhesive polyester	OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 20CX00002 CENTROCOT			

## APPLICATION INSTRUCTIONS

⊘ Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	<u></u> Pressure	>> Speed	Time	Temperature	Pressure	Peel
	45°	50 gf	25 cm/sec	15"seconds	155°C (311°F)	Medium (2,5/3,5 bar)	hot

- → Cut the design (not mirrored)
- → Weed the excess material
- → Remove the print from the carrier with TTD Easy
- → Place the design on the garment
- → Heat apply at the conditions shown above
- → Remove TTD Easy hot

#### **PRODUCT HIGHLIGHTS**

- → Easy to cut and weed
- → Available in variety of patterns
- → No printer needed
- $oldsymbol{\mathcal{L}}$  NOTE: Given the large number of inks and printers, we highly recommend to perform a test before launching a production

### CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Ory cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	<b>∮</b> Position
Up to 40°C, best inside-out	YES best inside-out	NO	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- → Wait 24 hours after the application before the first wash
- → Respect the textile recommendations
- → Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com. For further information, please contact our sales office: info@siser.it



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