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VIDEOFLEX®

Description

Plotter cut heat seal material with polyester backing. One of the most requested Siser cut materials, due to its resistant softness and feel. Specifically conceived for the sports industry, it is popular among many professional leagues for its high covering power and matt finish.

The material is certified Öko-Tex® Standard 100 Class II **PRODUCT CONTAINING PHTHALATES. NOT SUITABLE FOR THE PRODUCTION OF TOYS OR ANY OTHER ARTICLE SPECIFICALLY ADDRESSED TO CHILDCARE.**

Average film thickness before transfer: **250 micron**

Usage informations

Due to the many different base materials available on the market, the following instructions are given as a guideline only :

Plotter settings (eg. with SUMMACUT D60 – ROLAND GX24)

Blade: **new at 50°**

Minimum cutting pressure: **90 gf**

Transfer setup

Temperature: **150 °C (300°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

Procedure

Mirror cut the material

Weed the exceeding material

Place the material on the garment with its polyester backing

Heat apply

Remove the support cold

Certifications



The product is REACH approved

The product is certified Öko-Tex® Standard 100 Class II

Suitable textiles

Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions

Wait **24h** after the heat transfer

80°C

Do not use bleach or other aggressive chemical agents.

Dry clean: **no**

Tumble dry: **yes**



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N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website www.siser.it. For further information, please contact our Sales Office.
Thank you.