



# Product Information

Mod.R&S 06 | Rev.4 | Update 10/2017 | Page 1



## VIDEOFLEX®


**Description** Plotter cut heat seal material with polyester backing. One of the most requested Siser cut materials, due to its resistant softness and feel. Specifically conceived for the sports industry, it is popular among many professional leagues for its high covering power. Suitable for cotton, polyester, blends of these materials, not treated or dye sublimated fabrics.


- Usage**
- Mirror cut the material
  - Weed the exceeding material
  - Place the material on the garment with its polyester backing
  - Heat apply at the conditions shown on the right
  - Remove the support cold


**Washing** Wait at least **24 hours** from application before washing. Washing resistance up to **80°C**, best inside-out. Do not use bleach or other aggressive chemical agents. Non è lavabile a secco. Suitable for tumble dry, cotton cycle

The product is REACH compliant  
The product is certified Öko-Tex® Standard 100 Class I



 **Average thickness**  
250 microns

 **Suggested cutting settings**  
blade new at 45°  
pressure 90 gf  
speed 20 cm/sec

 **Transfer settings**  
15 seconds at 150°C  
(302°F)  
medium pressure  
(3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience. We recommend to perform a test before starting standard production. For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015



www.tuv.com  
ID: 9105027958

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

Thank you

Siser s.r.l.  
Viale della Tecnica, 18  
36100 Vicenza - Italy

Tel. +39 0444.287960  
Fax +39 0444.287959  
info@siser.it - [www.siser.com](http://www.siser.com)

r.e.a. vi 171856  
reg. imp. vi n° 14971  
c.s. € 103.300 i.v.  
p.iva 01591490246

