



# Product Information

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## SOFT PRINT 3.0

**Description** Very soft and stretchable PU TRANSPARENT heat transfer material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent inks.

**Attention: there are two layers of transparent film coupled over the carrier**

Suitable for white or light coloured textiles in cotton, polyester, poly/cotton blends and spandex, not treated or dye sublimated .

### Usage

- Mirror print and cut the material
- Weed the exceeding material
- Place the print over the garment with its own polyester backing
- Heat apply at the conditions shown on the right
- Remove the polyester backing warm

### Washing

Wait at least **24 hours** from application before washing.

Washing resistance up to **60°C**, best inside-out.

Do not use bleach or other aggressive chemical agents.

Not suitable for dry cleaning

Not suitable for tumble dryer.

The product is REACH compliant



**Average thickness**  
45 microns



**Suggested cutting settings**

blade new at 45°  
pressure 70 gf  
speed 25 cm/sec



**Transfer settings**  
15 seconds at 155°C  
(311°F)  
medium pressure  
(3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience.  
We recommend to perform a test before starting standard production.  
For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015



www.tuv.com  
ID 9105027958

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

Thank you

Siser s.r.l.  
Viale della Tecnica, 18  
36100 Vicenza - Italy

Tel. +39 0444.287960  
Fax +39 0444.287959  
info@siser.it - [www.siser.com](http://www.siser.com)

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