

## MODA GLITTER 2

**Description** PU plotter cut heat seal material with high thickness glitters and adhesive polyester backing.

Average film thickness before transfer: **350 micron**

**Usage informations** Due to the many different base materials available on the market, the following instructions are given as a guideline only :

**Plotter settings (eg. with SUMMACUT D60 – ROLAND GX24)**

Blade: **new for high thickness materials**

Minimum cutting pressure: **120 gf**

**Transfer setup**

Temperature: **160 °C (320°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

**Procedure** **N.B.: the material is not suited for creation of small details. Its special structure tends to wear out the blade.**

Mirror cut the material

Weed the exceeding material

Place the material on the garment with its polyester backing

Heat apply

Remove the support either cold or warm

**Certifications** The product is REACH approved

**Suitable textiles** Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

**Washing instructions** Wait **24h** after the heat transfer  
**40°C - inside out**  
Do not use bleach or other aggressive chemical agents.  
Dry clean: **no**  
Tumble dry: **not recommended**



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N.B. All information given in this sheet are based on our experience.  
We always recommend performing a test before starting standard production.  
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it). For further information, please contact our Sales Office.  
Thank you.