



Product Information

Mod.R&S 06 | Rev.4 | Update 10/2017 | Page 1





FOIL


Description Thin PU plotter cut heat seal material with adhesive polyester backing featuring metallic aspect.
 The material grants a good workability during the weeding and application phases.
 It is not possible to overlay on the material.
 Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex, not treated or dye sublimated

Usage

- Mirror cut the material
- Weed the exceeding material
- Place the material on the garment with its polyester backing
- Heat apply at the conditions shown on the right
- Remove the support cold

 **Average thickness**
100 microns

 **Suggested cutting settings**
blade new at 45°
pressure 50 gf
speed 20 cm/sec

 **Transfer settings**
15 seconds at 135°C (275°F)
medium pressure (3-4 bar)

Washing Wait at least **24 hours** from application before washing.
 Washing resistance up to **40°C**, best inside-out.
 Do not use bleach or other aggressive chemical agents.
 Not suitable for dry cleaning
 Not suitable for tumble dryer.

Washing temperature



Dry cleaning



Tumble dryer



The product is REACH compliant
 The product is certified Öko-Tex® Standard 100 Class I



N.B. All information here contained are based on our experience.
 We recommend to perform a test before starting standard production.
 For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System
 ISO 9001:2015



www.tuv.com
 ID 9105027958

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.
 Updated versions are available on our website www.siser.com
 For further information, please contact our Sales Office.

Thank you

Siser s.r.l.
 Viale della Tecnica, 18
 36100 Vicenza - Italy

Tel. +39 0444.287960
 Fax +39 0444.287959
 info@siser.it - www.siser.com

r.e.a. vi 171856
 reg. imp. vi n° 14971
 c.s. € 103.300 i.v.
 p.iva 01591490246

