






EcoStretch™

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	85-90 microns	Adhesive polyester	    

APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
cotton, polyester, poly/cotton blends, elastan (Not suited for treated and dye sublimated textiles)	45°	50-60 gf	20 cm/sec	5 seconds	120°C : ≤ 150g/m ² 150°C : > 150g/m ²	Medium (2,5/3,5 bar)	hot

- Cut and weed the material
- Recommendation: Preheat the lower platen at 120°C for 5 seconds
- Place the decoration on the garment
- Apply following the recommended parameters
- Remove the carrier hot

PRODUCT HIGHLIGHTS

- Very low transfer temperature and quick application
- Waterbased compound
- Elastic material

NOTE: We highly recommend to perform a test before launching a production

It is recommended to wait 24hrs before stretching the material. This will allow the adhesive to crystalize and adhere to the fabric properly.

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 40°C, best inside-out	YES best inside-out	YES (mix)	NO	Up to 2 years	Between 18 and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com. For further information, please contact our sales office.



Siser s.r.l.
Viale della Tecnica, 18
36100 Vicenza - Italy

Tel. +39 0444.287960
Fax +39 0444.287959
info@siser.it
www.siser.com

r.e.a. vi 171856
reg. imp. vi n° 14971
c.s. € 103.300 i.v.
p.iva 01591490246



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