

## COLORPRINT PU EXTRA SP

**Description** PU heat transfer vinyl with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent or Latex inks.  
Its innovative hot melt is designed to be used on waterproof fabrics, treated according to ReACH regulations.  
The material is suitable for the customization of sportswear, windbreakers, K-Way, sports bags, umbrellas or leather products.

Average film thickness : **70 micron**

**Usage informations** Due to the many different base materials available on the market, the following instructions are given as a guideline only :  
**Plotter settings (eg. with ROLAND VP-300)**  
Blade: **new at 45°**  
Minimum cutting pressure: **60 gf**  
**Transfer setup**  
Temperature: **155 °C (310°F)**  
Time: **15 seconds**  
Pressure: **medium (3-4 bar)**

### Procedure

Print and cut the material  
Weed the exceeding material  
Remove the print from the polyester backing using Siser's T.T.D. Easy (adhesive, transparent and resistant to high temperatures)  
Heat apply  
Remove the application tape warm (if you use other application tapes, follow the manufacturer's instructions)

**We always recommend to perform a transfer test before starting standard production.**

**Certifications** The product is REACH compliant.

**Suitable textiles** Polyamide, cotton, nylon and treated materials (not suited for dye sublimation fabrics)

**Washing instructions** Wait **24h** after the heat transfer  
**40°C max - inside out**  
Do not use bleach or other aggressive chemical agents.  
Dry clean: **no**  
Tumble dry: **synthetic fibers**



**Siser s.r.l.**

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N.B. All information given in this sheet are based on our experience.  
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it). For further information, please contact our Sales Office.  
Thank you.