

COLORPRINT NEW M

Description Phtalates free PVC heat seal material created for inkjet digital printing & cutting systems with solvent or eco solvent based inks. Despite being very thin, the material grants a high covering power on dark fabrics.

Average film thickness : **120 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :

Plotter settings (eg. with ROLAND VP-300)

Blade: **new at 45°**

Minimum cutting pressure: **50 gf**

Transfer setup

Temperature: **165 °C (330°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

Procedure

Print and cut the material

Let the print dry at least 12 hours before rolling, overlaying or heat transferring the material

Weed the exceeding material

Remove the print from the paper backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)

Heat apply

Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

Certifications The product is REACH compliant.

Suitable textiles Cotton, polyester and blends of these materials
(not suited for treated and dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
60°C - inside out
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **not recommended**



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N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website www.siser.it. For further information, please contact our Sales Office.
Thank you.