

## **Product Information**

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# **BRICK**

#### **Description**

Very thick PU plotter cut material, with polyester backing, available with matt or glossy finish.

Despite the outstanding thickness, the material grants easy cutting, weeding and application and a high washing resistance.

Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex, not treated or dye sublimated

### Usage

N.B. : for a smooth application preheat the lower press plate for 15 seconds at 155°C.

Due to thickness it is possible to cut letters of 2 cm height minimum.

- · Mirror cut the material
- Weed the exceeding material
- Place the material on the garment with its polyester backing
- Heat apply at the conditions shown on the right
- Remove the carrier cold

For glossy colours GOLD and SILVER only:

- Heat apply at the conditions shown on the right
- Remove the carrier cold
- Cover with silicon paper or teflon and press again for 5 seconds

#### Washing

Wait at least **24 hours** from application before washing. Washing resistance up to **60°C**, best inside-out. Do not use bleach or other aggressive chemical agents.

Not suitable for dry cleaning Suitable for tumble dry, cotton program

The product is REACH compliant
The product is certified Öko-Tex® Standard 100 Class II



Average thickness 1000 microns



Suggested cutting settings

blade: 60° pressure 150 gf speed 10 cm/sec



Transfer settings

25 seconds at 155°C (310°F) medium pressure (3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer





**N.B.** All information here contained are based on our experience.

We recommend to perform a test before starting standard production.

For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



System ISO 9001:2015



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website www.siser.com For further information, please contact our Sales Office. Thank you



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